#### EP 0 998 539 B1

FIRST AUXILIARY REQUEST

#### Claims

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1. A refrigerant composition which comprises:

(i) pentafluoroethane, 1,1,1,2- or 1,1,2,2-tetrafluoroethane, 1,1 difluoreethane; trifluoromethoxypentafluoro -oethane, 1,1,1,2,3,3,3-hoptafluoropropane-er 1,1,1,2,2,3,3-hoptafluoropropane, or a mixture of two-or more thereof, In an amount from 30 to 50% by weight based on the weight of the composition (ii) an unsubstituted hydrocarbon of the formula C<sub>n</sub>H<sub>m</sub> in which n is at least 2n-2, other than methyl propane, in an amount from 1 to 4% by weight based on the weight of the composition.

with the remainder, not exceeding 60% by weight based on the weight of the compostion, being:

(iii) pentafluoroethane, trifluoromethoxydifluoromethane or hexafluoroeyclopropane, or a mixture of two or more thereof.

- 2. A composition according to claim 1 wherein component (i) is present in an amount of 50% by weight based on the 30 weight of the composition.
  - 3. A composition according to claim 1 or 2 wherein component (i) is 1,1,1,2-tetrafluoroethane or a mixture of said ethane with pentafluoroethane.
- 4. A refrigerant composition which comprises: 35
  - (i) pentafluoroethane, 1,1,1,2- er-1,1,2,2-tetrafluoroethane, 1,1 difluoroethane, trifluoromethexypentafluoroethano, 1,1,1,2,3,3,3-hoptafluoropropano or 1,1,1,2,2,3,3-hoptafluoropropano, or a mixture of two or more thereof, in an amount from 50 to 75% by weight based on the weight of the composition
  - (ii) an unsubstituted hydrocarbon of the formula C<sub>n</sub>H<sub>m</sub> in which n is at least 4 and m is at least 2n-2, other than methyl propane, in an amount from 1 to 4% by weight based on the weight of the composition; with the re-
  - (III) pentafluorethane, trifluoromethoxydifluoromethane or hexafluorocyclopropane, or a mixture of two or more thereof.
  - 5. A composition according to claim 4 wherein component (i) is 1,1,1,2-tetrafluoroethane or a mixture of said ethane with pentafluoroethane.
  - -6: -A composition according to claim 4 or 5 wherein component (lii) le pentafluereethane
  - 7. A refrigerant composition which comprises:-
    - (4) 1,1,1,2 or 1,1,2,2 tetrafluoroethane, or a mixture of pentafluoroethane and 1,1,1,2 or 1,1,2,2 tetrafluoro oethane, in an amount from 30 to 94% by weight based on the weight of the composition, (ii) an unsubstituted hydrocarbon of the formula C<sub>n</sub>H<sub>m</sub> in which n is at least and m is at least 2n-2, other than methyl propane, in an amount from 1 to 4% by weight based on the weight of the composition, (iii) pentafluoroethane in an amount from 5 to 60% by weight based on the weight of the composition with the proving that the concentration of pentalluoro-ethane in the composition is not 5 to 20% by weight based on

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## the weight of the composition:

(	G ,8		A composition according to any one of the preceding claims wherein component (ii) is present in an amount from
£			2 to 4% by weight based on the weight of the composition.
	7,9		A composition according to claim, wherein component (ii) is present in an amount from 3 to 4% by weight based on the weight of the composition.
10	8,1		A composition according to any one of the preceding claims wherein component (ii) is a mixture of said hydrocarbons.
	1		A composition according to any one of the proceding claims wherein component (ii) comprises a hydrocarbon
		a ·	which possesses 4 or 5 carbon atoms.  any of the maceding claims
15	1	12.	A composition according to claim 11-wherein component (ii) comprises a hydrocarbon which is n-butane.
	1	r3.	A composition according to claim 12 which comprises:
20			(a) 46 to 46.5% by weight of pentafluoroethane (b) 50 % by weight of 1,1,1,2-tetrafluoroethane and
			(c) 4 to 3.5% by weight, respectively, of n-butane.
	1	11	10
	1	14.	Use as a refrigerant of a composition as claimed in any one of claims 1 to 12:
	1	2	
25	1	15.	Use according to claim 14 in a refrigeration or airconditioning system designed to use chlorodifluoromethane as refrigerant.
	٦	<del>16.</del>	Use of a refrigeration composition which comprises:•
30			(i) pontafluorethane, 1,1,1,2- or 1,1,2,2 tetrafluoreethane, 1,1 difluoreethane, 1,1,1,2,3,3,3, hoptafluorence pane or 1,1,1,2,2,3,3,-heptafluoropropane, or a mixture of two or more thereof, in an amount from 30 to 94% by weight based on the weight of the composition and (ii) an unsubstituted hydrocarbon of the formula C <sub>n</sub> H <sub>m</sub> in which n is at least 4 and m is at least 2n-2, other than
35			methyl propane, in an amount from 1 to 10% by weight based on the weight of the composition, as a replacement for chlorodifluoromethane.
			(iii) pentalluproethane in an amount from 5 to 60% by weight based on the weight of the composition, as a perfection of the composition of the com
	4	<del>17.</del> -	Use according to claim 16 wherein the composition is as defined in claim 13.
40			mental and the state of the sta
1	13 2	18:	The process for producing refrigeration which comprises evaporating a composition as claimed in any one of claims 1 to 15 in the vicinity of a body to be cooled.
			lo 10
45	14)	<b>15</b> .	A refrigeration apparatus containing, as refrigerant, a composition as claimed in any one of claims 1 to 12.
	16 5	267	A refrigeration apparatus according to claim 18 which is designed to use chlorodifluoromethane as refrigerant.
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## FIRST AUXILIARY REQUEST

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- 5 1. A refrigerant composition which comprises:
  - (i) pentafluoroethane, 1,1,1,2-tetrafluoroethane, or a mixture thereof, in an amount from 30 to 50% by weight based on the weight of the composition,
  - (ii) an unsubstituted hydrocarbon of the formula  $C_nH_m$  in which n is 4 or 5 and m is at least 2n-2, other than methyl propane, in an amount from 1 to 4% by weight based on the weight of the composition,

with the remainder, not exceeding 60% by weight based on the weight of the composition, being:

- (iii) pentafluoroethane.
- 15 2. A composition according to claim 1 wherein component (i) is present in an amount of 50% by weight based on the weight of the composition.
  - 3. A composition according to claim 1 or 2 wherein component (i) is 1,1,1,2-tetrafluoroethane or a mixture of said ethane with pentafluoroethane.
  - 4. A refrigerant composition which comprises:
    - (i) pentafluoroethane, 1,1,1,2-tetrafluoroethane, or a mixture thereof, in an amount from 50 to 75% by weight based on the weight of the composition,
    - (ii) an unsubstituted hydrocarbon of the formula  $C_nH_m$  in which n is 4 or 5 and m is at least 2n-2, other than methyl propane, in an amount from 1 to 4% by weight based on the weight of the composition,

with the remainder being:

- (iii) pentafluorethane.
- 30 5. A composition according to claim 4 wherein component (i) is 1,1,1,2-tetrafluoroethane or

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a mixture of said ethane with pentafluoroethane.

- 6. A composition according to any one of the preceding claims wherein component (ii) is present in an amount from 2 to 4% by weight based on the weight of the composition.
- 7. A composition according to claim 6 wherein component (ii) is present in an amount from 3 to 4% by weight based on the weight of the composition.
- 8. A composition according to any one of the preceding claims wherein component (ii) is a mixture of said hydrocarbons.
  - 9. A composition according to any of the preceding claims wherein component (ii) comprises a hydrocarbon which is n-butane.
- 15 10. A composition according to claim 9 which comprises:
  - (a) 46 to 46.5% by weight of pentafluoroethane,
  - (b) 50% by weight of 1,1,1,2-tetrafluoroethane and
  - (c) 4 to 3.5% by weight, respectively, of n-butane.
- 20 11. Use as a refrigerant of a composition as claimed in any one of claims 1 to 10.
  - 12. Use according to claim 11 in a refrigeration or airconditioning system designed to use chlorodifluoromethane as refrigerant.
- 25 13. The process for producing refrigeration which comprises evaporating a composition as claimed in any one of claims 1 to 10 in the vicinity of a body to be cooled.
  - 14. A refrigeration apparatus containing, as refrigerant, a composition as claimed in any one of claims 1 to 10.

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15. A refrigeration apparatus according to claim 14 which is designed to use chlorodifluoromethane as refrigerant.